



中国船级社  
CHINA CLASSIFICATION SOCIETY

证书格式号/Form: W01.02-  
HQ000003

工厂认可证书  
CERTIFICATE OF WORKS APPROVAL

**COPY**

证书编号/Certificate No. DB17W00003

兹证明本证书所述制造厂具备按照下列标准的要求生产本证书所列产品的能力和条件。

This is to certify that the manufacturer stated in the certificate meets the requirements of the standards listed below and is available with the ability and conditions to produce the products as described in the certificate.

制造厂/Manufacturer

**Nippon Steel & Sumikin Welding Co., Ltd. Chiba  
Plant (Narashino)**

6-1 Higashi Narashino 7 Chome Narashino City Chiba Pref. Japan  
6-1 Higashi Narashino 7 Chome Narashino City Chiba Pref. Japan

认可产品/Product Approved

**焊接材料**

**MARINE WELDING CONSUMABLE**

附加标志/Notations

无/Nil.

认可标准/Approval Standard

1. 中国船级社《材料与焊接规范》（2015）及其修改通报第3篇第2章  
Chapter 2, Part Three of China Classification Society Rules for Materials and Welding 2015 and its Amendments

证书有效期至/ This Certificate is valid until

2017年9月27日 / Sep. 27, 2017

发证机构  
Issued by



中国船级社大阪分社  
CHINA CLASSIFICATION SOCIETY  
Osaka Branch

签发日期  
Date

2017年3月31日  
Mar. 31, 2017

本证书根据中国船级社《钢质海船建造规范》签发。关于证书的有关规定见本证书背面的说明。当本证书包括多页纸张时，则所有证书页为一个整体，必须同时使用。每一页证书均须盖有本证书有效。证书复印件无效。任何单位和个人均不应摘录或节选本证书的部分内容。本认可证书不代表本社对个体产品质量的检验。有关各方对所持证书的真实性有疑问时，可以向我社检验机构咨询。  
This Certificate is issued pursuant to the Rules for Classification of Sea-going Steel Ships and related procedures of the Society. Refer to the back of the certificate for detailed requirements of the certificate. When the certificate consists of more than one page, all pages of the certificate are taken as a whole and are used simultaneously. No certificate page is valid without bearing the stamp of the Society and no copied form of the certificate is regarded as valid. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. This approval certificate does not constitute the inspection of the Society about the quality of the unit/batch product. Related parties who are doubted about the authenticity of the certificate may inquire of the Society or its offices.



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本地检验机构/CCS Local Office: 中国船级社大阪分社 CCS Osaka Branch 电话/Tel: 0081-6-65341438 传真/Fax: 0081-6-65341436

DB05991432  
No. 17346609

**产品明细/ Product Description**

焊接材料/Welding Consumables  
产品明细/Product details

: Refer to attachment

**批准的图纸和设计计算书/ Approved Drawings and Design Calculations**

图纸批准号/ Drawings Approval No. : DB17W00003

**产品认可试验报告/ Approval Test Report**

试验报告编号/Test Report No. : 09016  
 试验报告日期/Test Report Date : 2009-03-11  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Narashino Plant

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 09065  
 试验报告日期/Test Report Date : 2009-06-16  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Narashino Plant

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 13031  
 试验报告日期/Test Report Date : 2013-03-02  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Chiba Plant(Narashino)

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 13095  
 试验报告日期/Test Report Date : 2013-06-21  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Chiba Plant(Narashino)

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 13127-13129  
 试验报告日期/Test Report Date : 2013-08-23  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Chiba Plant(Narashino)

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 14068  
 试验报告日期/Test Report Date : 2014-04-22  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Chiba Plant(Narashino)

试验单位地址/ Test Address : -  
 6-1 higashi narashino 7 chome narashino city chiba pref. Japan

试验报告编号/Test Report No. : 14160-C-3  
 试验报告日期/Test Report Date : 2015-02-19  
 试验单位/ Laboratory : -  
 Nippon Steel & Sumikin Welding Co., Ltd. Chiba Plant(Narashino)



试验单位地址/ Test Address : -  
6-1 higashi narashino 7 chome narashino city chiba  
pref. Japan

试验报告编号/Test Report No. : 15023-C4  
试验报告日期/Test Report Date : 2015-06-03  
试验单位/ Laboratory : -  
Nippon Steel & Sumikin Welding Co., Ltd. Chiba  
Plant (Narashino)

试验单位地址/ Test Address : -  
6-1 higashi narashino 7 chome narashino city chiba  
pref. Japan

试验报告编号/Test Report No. : 17011C-RE  
试验报告日期/Test Report Date : 2017-03-13  
试验单位/ Laboratory : -  
Nippon Steel & Sumikin Welding Co., Ltd. Chiba  
Plant (Narashino)

试验单位地址/ Test Address : -  
6-1 higashi narashino 7 chome narashino city chiba  
pref. Japan

**产品适用范围/ Application of the Product**

船舶与海上设施/Ships and Offshore Installations.

**认可保持条件/ Maintenance Requirements of Approval**

1. 工厂认可后, 如果图纸、技术文件、工艺规程有较大改变, 应征得本社同意。若改变涉及或影响到产品的设计、主要制造材料、关键工艺或产品的特性、特征, 则与特性有关的图纸和技术文件应经过本社审批, 并在检验机构认为必要时, 经本社检验人员到厂进行检查和见证有关试验, 其结果应能证实仍符合认可条件。

After works approval, if there are any major changes to the drawings, technical documents, specifications, prior consent should be obtained from the survey office of the Society. If the changes involve or affect product design, major construction materials, key workmanship or product characteristics and properties, drawings and technical documents related to properties are to be examined and approved by the Society and, where deemed necessary by the survey office, the surveyor to the Society will go to the manufacturer to inspect or witness relevant tests and the results of the tests should be able to demonstrate compliance with the approval conditions

2. 工厂的质量管理体系应保持有效运行, 并且与认可时一致。如果质量管理体系发生改变, 应经原体系认证机构审核并报本社批准。

The quality management system of the factory shall be ensure effective operation, and shall be the same as the situation of approval. If there are any changes to the quality management system, auditing of the original certification organization for quality management system and the society's approval shall be obtained.

3. 工厂认可证书获得者应接受本社每年一次的定期审核, 定期审核日为认可证书期满之日对应的每一周年日, 检查工作可在定期审核日的前后三个月内进行。Those who have obtained the certificate of works approval shall receive periodical audit done by the Society on an annual basis. The date of periodical audit shall be each anniversary date which corresponds to the date of expiry of the relevant certificate and the periodical audit may be done within a time span of three months before and after the annual surveillance date.

4. 在认可证书有效期内, 本社检验人员可在未经事先通知的情况下对工厂的产品制造过程进行审核, 以验证产品的生产是否符合业经本社批准的图纸和文件。工厂应予以配合。

Within the validity of the approval certificate, the surveyor to the Society may pay unannounced audit to the manufacturing process of the product in order to confirm whether it is in compliance with the drawings and documents approved by the Society. The factory should provide an active cooperation and necessary for the surveyor.

5. 认可证书有效期内, 如果出现可能导致本社暂停或撤销认可的情况, 工厂应及时采取有效的纠正措施。

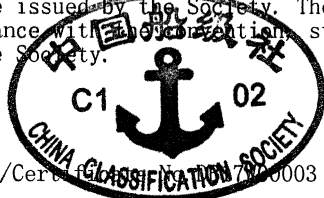
Within the validity of the approval certificate, if cases occur that may cause the Society to suspend or withdraw the certificate, the manufacturer should take corrective actions in a prompt and effective manner.

**认可后的产品检验方式/ Module of Product Inspection after Works Approval**

按照规范只认可不进行产品检验的产品/The product approved only in term of the rules:

认可后的产品检验由制造厂按本社批准的产品检验计划进行检验, 经检验合格后由制造厂签发合格证明, 并连同该产品的本社认可证书复印件一并交付用户, 制造厂对产品符合公约、法规、本社规范和本社认可的标准规定负责。

After approval, product inspection should be carried out by the Manufacturer in accordance with the product inspection scheme approved by the Society. Upon satisfactory inspection, and the Quality Certificate issued by the Manufacturer should be provided to the purchaser together with the copy of the approval certificate issued by the Society. The manufacturer should take responsibility for the product being in compliance with the convention, statutory regulation, the Society rules and the standard accepted by the Society.



**对于原材料和零部件的检验要求/ Inspection Requirements for Materials and Components**

产品如下原材料和零部件应由本社认可的制造厂生产/The following materials and components of the product should be manufactured by the factory approved by the Society: 无/Nil.

产品如下原材料和零部件应经本社检验/The following materials and components of the product should be inspected by the Society: 无/Nil.

产品如下原材料和零部件的制造厂清单, 经本社批准方可变更/The list of manufacturer for the following materials and components of the product should not be changed without the Society's approval: 盘条/Wire rod, 钢带/Steel tape.

**责任声明/Statement of Responsibility**

本社的认可不影响、替代与本社授权或检验无关的各方对上述工厂的认可和发证, 并且不对与本社授权或检验无关的各方负责, 不承担其未经应允而承认、接受本社认可所导致的法律和经济责任。

The approval of the Society does not affect and replace any approval and certification of the manufacturer by any parties that bear no relation with this Society's authorization or survey and therefore takes no responsibility for these parties. The Society does not undertake any legal and economic liabilities arising from accepting this Society's certificate without prior permission from this Society.

**其他/Others**

1. 本证书由原工厂认可证书 (No. DB15W00009) 变更并替代原证书。

This Certificate is modified from and supersedes the previous Works Approval Certificate No. DB15W00009.

2. 本社已审核了产品厂无石棉声明, 但本社的审核不免除产品厂按照合同关系向订货方保证产品无石棉的责任。

The declaration of asbestos-free submitted by manufacturer has been reviewed by the Society. However, liability of the manufacturer to guarantee the products are asbestos-free to purchaser under contract will not be exempted.

中国船级社大阪分社

CCS Osaka Branch

\*\*\*\*\*本证书正文完/ End of Text\*\*\*\*\*

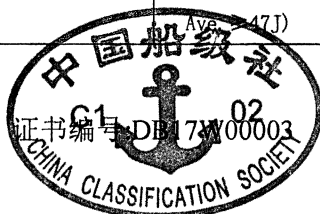
注: 本证书含有附页, 共2页

Note: The certificate is attached with 2 additional page(s)



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Name of Consumables	Brand (Model)	Gas Shield	Grade	Welding Position	Current Polarity	Specification (mm)
Marine CO2 Gas-shielded Flux-cored Wire	NSSW SF-3	CO2 (C1)	3SH5 3YSH5	F, H, Vu, Vd, OH HF, VF	DCEP	Φ1.2 Φ1.4 Φ1.6
				①F, H, Vu, Vd		
CO2 Gas-shielded Flux-cored Wire Arc Welding	NSSW SM-1F	CO2 (C1)	2SH5 2YSH5	F HF	DCEP	Φ1.2 Φ1.4 Φ1.6
②Wire/Flux/Backing Flux Combination For one-side one-run Submerged arc Welding	NSSW Y-DL (x3)	--	2 2Y	F	AC	Φ4.8-Φ6.4
③Wire/Flux/Backing Flux Combination For one-side one-run Submerged arc Welding	NSSW Y-DM3 NSSW Y-DL (x2)	--	3Y 3Y40	F	AC	Φ4.8-Φ6.4
②Wire/Flux/Backing Flux Combination For one-side one-run Submerged arc Welding	NSSW Y-DL (x4)	--	2 2Y	F	AC	Φ4.8-Φ6.4
Solid Wire/Gas Combination for Gas Shielded Metal Arc Welding	NSSW YM-55RSA	80%Ar-20%CO2 (M21)	2YS	F, H, Vu, OH	DCEP	Φ1.2
Flux-cored Wire/Gas Combination for Gas shielded Metal Arc Welding	NSSW SF-55RS	CO2 (C1)	2YSH5	F, H, Vu, OH	DCEP	Φ1.2
Wire/Gas Combination for Gas shielded Metal Arc Welding	NSSW YT-55RS	Ar (M12)	2Y	F, H, Vu, OH	DCEN	Φ2.4
④Wire/Flux/Backing Flux Combination For one-side one-run Submerged arc Welding	NSSW Y-DL (x2)	--	3Y	F	AC	Φ4.8-Φ6.4
	NSSW Y-DL (x3)					
	NSSW Y-DL (x4)					
Wire/Flux Combination for Multi-run Automatic Submerged Arc Welding	NITTETSU FILLER 196 NITTETSU FLUX 10H	--	9NiM	F, H	DCEP	2.4
Wire/Flux Combination for Multi-run Submerged Arc Welding	NSSW Y-80J NSSW NB-250J	--	4Y69M(H5) & Manufacture's Spec. (vE-60°C Ave. 47J)	F	AC & DCEP	Φ3.2-Φ4.0



Flux-cored Wire/Gas Combination for Gas shielded Metal Arc Welding	NSSW SF-80A	80%Ar-20%CO2 (M21)	4Y69SM	F, H, Vu, OH	DCEP	Φ1.2
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- ① Combined with backing Material NSSW SB-41
- ② Combined with Flux NSSW NSH-50M/Combined with Backing Flux NSSW NSH-1RM
- ③ Combined with Flux NSSW NSH-55EM/Combined with Backing Flux NSSW NSH-1RM
- ④ Combined with Flux NSSW NSH-55ER/Combined with Backing Flux NSSW NSH-1RM

Welding Position:

F---- Flat position welding                      H---- Horizontal welding                      Vu-- Vertical-up position welding  
 Vd-- Vertical-down position welding              OH-- Overhead position welding  
 HF-- Horizontal-vertical fillet welding          VF-- Vertical fillet welding

Current Polarity:

AC-- Alternating Current  
 DCEP-- Direct Current Electrode Positive  
 DCEN-- Direct Current Electrode Negative

